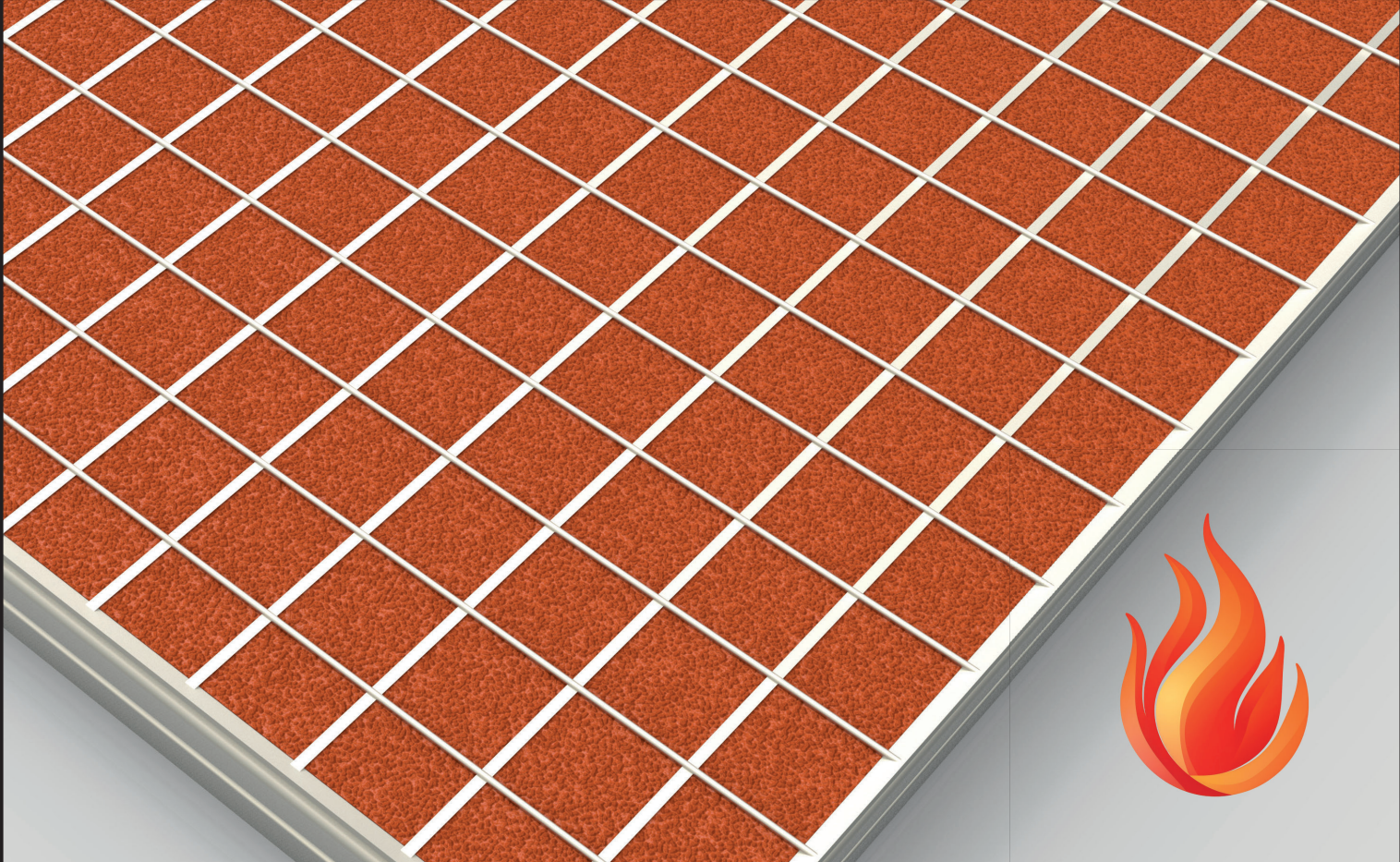


TEST REPORT



Firetest ArtDeck[®] EPDM FR

Type SPECIALS

FIRE-RETARDANT EPDM FILLING

STACO 

Create & Inspire

Fire test ArtDeck® FR type SPECIALS

- 03** Reaction to fire testing of Deck series
Ignitability test according to EN ISO 11925-2:2020
- 08** Reaction to fire testing of Deck series
Single Burning Item test according to EN 13823:2020+A1:2022
- 19** CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE
WITH EN 13501-1:2018
- 24** Reaction to fire testing of Deck series
Floor Radiant Panel test according to EN ISO 9239-1:20100
- 33** CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE
WITH EN 13501-1:2018
- 38** Reaction to fire testing of deck series EPDM side
- 41** ENL-23-000705_Plafond kant test 1
- 42** ENL-23-000705_Plafond kant test 2
- 43** ENL-23-000705_Plafond kant test 3
- 44** ENL-23-000705_Wand kant test 1
- 45** Results FRP Staco

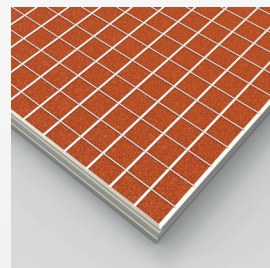
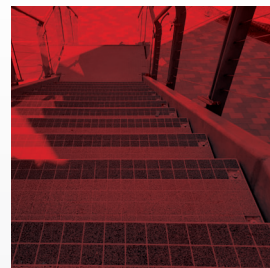
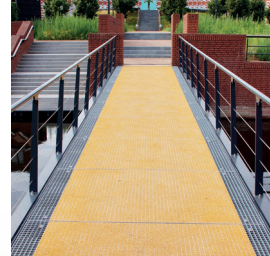


Table of contents

Fire safety is essential when developing floor and stair solutions for multi-storey residential buildings, for example. To guarantee this safety, Staco has had its Deck Series, including ArtDeck® FR, subjected to extensive fire tests by Efectis Netherlands. These tests, carried out in accordance with European standard EN 13501-1, demonstrate that ArtDeck® FR combines excellent fire resistance with an aesthetic and functional design. Thanks to the combination of galvanised steel and a fire-retardant EPDM filling, the product meets high safety requirements and is ideal for use in floors, stairs, ceilings and walls – in both new construction and renovation projects.

Reaction to fire testing of Deck series Ignitability test according to EN ISO 11925-2:2020

Report no.	2023-Efectis-R001038
Sponsor	Staco Holding B.V. Molenweg 1 5953 JR REUVER THE NETHERLANDS
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. B.R. Knottnerus B.Sc. E.O. van der Laan M.Sc.
Project number	ENL-23-000705
Date of issue	September 2023
Number of pages	5

1. PRODUCT IDENTIFICATION

Deck series, further referred to as 'the product'.

2. ABSTRACT

Determination of the **ignitability** properties of the product, by **direct small flame impingement** according to EN ISO 11925-2:2020, with the objective to obtain the reaction to fire classification according to EN 13501-1:2018.

3. DETAILS OF THE PRODUCT TESTED

3.1 INTENDED APPLICATION

The product will be used as a floor covering, wallcovering and ceiling.

3.2 MANUFACTURER

Staco Holding B.V.
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

3.3 PRODUCT DESCRIPTION

According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

The product has a mass per unit area range of approx. 47 to 65 kg/m², depending on the dimensions of the product.

The tested thickness is 40 mm. The composition of the panels was adjusted (to accommodate the total thickness in this test).

4. DETAILS OF THE EXAMINATION

4.1 SAMPLES

Sampling procedure

The specimens were prepared and submitted by the sponsor.

Age	At the time of receipt: no information received.
Date of receipt	August 04, 2023

4.2 SPECIMEN PREPARATION

Substrate used	Not applicable
Method of fixing	Not applicable

4.3 CONDITIONING

Prior to the examinations, the specimens were conditioned over a period of three weeks minimum and until constant mass at a temperature of $(23 \pm 2) ^\circ\text{C}$ and a relative humidity of $(50 \pm 5) \%$ according to § 4.1 of EN 13238.

4.4 EXAMINATION

Number of tests	A total of sixteen single ignitability tests were carried out according to EN ISO 11925-2.
Deviations from the test method	None
Harmonised Product Standard	At the time of examination of the product, the sponsor was not aware of a related existing Harmonised Product Standard.
Assessment	According to EGR 002:2016 tests that are performed with a 30 second exposure of the flame are also valid for a 15 second exposure. So, the results below can be used for floor and ceiling classification.
Date of examination	August 18, 2023
Location of examination	Efectis Nederland BV, Bleiswijk, The Netherlands
Performed by	CKB + KSB

The results are given in Table 1, Appendix: Results.

5. CONCLUSIONS

A formal classification is to be assessed in accordance with EN 13501-1, "Fire classification of construction products and building elements – Part 1: Classification using data from reaction to fire tests".

Remarks:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Regarding the precision of the test method, following Annex A of EN ISO 11925-2, the absolute repeatability/reproducibility for this test method is estimated to lie within 3 s to 5 s for all times measured.



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire



B.R. Knottnerus B.Sc.
Project leader Reaction to Fire



E.O. van der Laan M.Sc.
Project leader Reaction to Fire

APPENDIX: RESULTS

Table 1: Ignitability classification parameter results

Flame application time: 30 s					
Sample	Ignition of sample	Maximum flame Height	t ₁₅₀	Afterburning time	Ignition of filter paper
	{Y=Yes/N=No}	[mm]	[s]	[s]	{Y=Yes/N=No}
Surface ignition steel side					
1	N	20	not reached	0	N
2	N	20		0	N
Surface ignition EPDM					
1	N	20	not reached	0	N
2	N	20		0	N
3	N	20		0	N
4	N	20		0	N
5	N	20		0	N
6	N	20		0	N
Maximum		20			
Classification parameters		150 mm reached within 60 s			N
		Ignition of filter paper			N
Edge ignition steel side					
1	N	5	not reached	0	N
2	N	5		0	N
Edge ignition EPDM					
1	N	5	not reached	0	N
2	N	5		0	N
3	N	5		0	N
4	N	5		0	N
5	N	5		0	N
6	N	5		0	N
Maximum		5			
Classification parameters		150 mm reached within 60 s			N
		Ignition of filter paper			N

Reaction to fire testing of Deck series Single Burning Item test according to EN 13823:2020+A1:2022

Report no.	2023-Efectis-R001039
Sponsor	Staco Holding B.V. Molenweg 1 5953 JR REUVER THE NETHERLANDS
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. B.R. Knottnerus B.Sc. E.O. van der Laan M.Sc.
Project number	ENL-23-000705
Date of issue	September 2023
Number of pages	11

1. PRODUCT IDENTIFICATION

Deck series, further referred to as 'the product'.

2. ABSTRACT

Determination of the reaction to fire properties of the product, when exposed to the thermal attack by a **Single Burning Item** according to EN 13823:2020+A1:2022, with the objective to obtain the reaction to fire classification according to EN 13501-1:2018.

3. DETAILS OF THE PRODUCT TESTED

3.1 INTENDED APPLICATION

The product will be used as a ceiling.

3.2 MANUFACTURER

Staco Holding B.V.
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

3.3 PRODUCT DESCRIPTION

According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

The product has a mass per unit area range of approx. 47 to 65 kg/m², depending on the dimensions of the product.

The product has a total thickness of 70 mm.

4. DETAILS OF THE EXAMINATION

4.1 SAMPLES

Sampling procedure

The specimens were prepared and submitted by the sponsor.

Age

At the time of receipt: no information received.

Date of receipt August 04, 2023

4.2 SPECIMENS

Substrate used Not applicable

Specimen preparation The long specimen wing was not provided with a vertical joint at a distance of 200 mm from the inner corner. The long wing is provided with horizontal joints at a distance of the working width from the bottom.

4.3 CONDITIONING

Prior to the examinations, the specimens were conditioned over a period of three weeks minimum and until constant mass at a temperature of (23 ± 2) °C and a relative humidity of (50 ± 5) % according to § 4.1 of EN 13238.

4.4 EXAMINATION

Method of mounting and fixing The panels were positioned with a ventilated air gap of 80 mm to the backing board. (Free standing)

Exposed surface The steel side of the product was exposed by flames during testing. This resembles the product applied as a ceiling with the EPDM side up.

Deviations from the test method None

Harmonised Product Standard At the time of examination of the product, the sponsor was not aware of a related existing Harmonised Product Standard.

Assessment Due to the results of the test in horizontal orientation on the steel side it is decided not to check the direction sensitivity of the product. According to Efectis the fire behaviour of the vertical orientation will be similar to the fire behaviour of the horizontal orientation.

Number of tests A total of three Single Burning Item tests, were carried out, all in accordance with EN 13823.

Date of examination: August 21, 2023

Location of examination Efectis Nederland BV, Bleiswijk, The Netherlands

The results are given in Table 1.

Table 1: Single Burning Item classification parameter results

Test number	1	2	3	Classification parameter
Test parameter				
Sample variant	Metal side			
FIGRA _{0.2 MJ} [W/s]	3	0	4	2
FIGRA _{0.4 MJ} [W/s]	3	0	4	2
THR _{600s} [MJ]	0.4	0.6	0.4	0.5
LFS {Yes, No}	No	No	No	No
SMOGRA [m ² /s ²]	0.0	0.0	0.0	0.0
TSP _{600s} [m ²]	1	1	1	1
Flaming droplets/particles				
Flaming ≤ 10 s {Yes, No}	No	No	No	No
Flaming > 10 s {Yes, No}	No	No	No	No

- FIGRA Fire growth rate: The maximum of the quotient of heat release rate from the burning specimen and the time of its occurrence, determined during the full test period, using a THR-threshold of 0.2 MJ or 0.4 MJ and a HRR_{av}-threshold of 3 kW.
- THR_{600s} Total heat release from the burning specimen during the first 600s of exposure to the main burner flames.
- LFS Lateral flame spread over the long specimen wing.
- SMOGRA Smoke growth rate: The maximum of the quotient of smoke production rate from the burning specimen and the time of its occurrence (multiplied by 10.000), determined during the full test period, using the TSP-threshold of 6 m² and the SPR_{av}-threshold of 0.1 m²/s.
- TSP_{600s} Total smoke production from the burning specimen during the first 600s of exposure to the main burner flames.

Observations of physical behaviour of the test specimen: None

5. CONCLUSIONS

A formal classification is to be assessed in accordance with EN 13501-1, "Fire classification of construction products and building elements – Part 1: Classification using data from reaction to fire tests".

Graphs of Rate of Heat Release ($HRR_{av}(t)$), Rate of Smoke Production ($SPR_{av}(t)$), Total Heat release ($THR(t)$), Total Smoke Production ($TSP(t)$), $FIGRA_{0.2 MJ}$, $FIGRA_{0.4 MJ}$ and SMOGRA, are presented hereafter followed by some photographs of the test setup and test results.

Remarks:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Regarding the estimated precision of the test method, the following information is given in Annex B of EN 13823.

Table B.2 — Average relative standard deviations

	$FIGRA_{0.2 MJ}$	$FIGRA_{0.4 MJ}$	$THR_{600 s}$	SMOGRA	$TSP_{600 s}$
Average (s_r /m)	14 %	15 %	11 %	15 %	18 %
Average (s_R /m)	23 %	25 %	21 %	40 %	44 %



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire



B.R. Knottnerus B.Sc.
Project leader Reaction to Fire



E.O. van der Laan M.Sc.
Project leader Reaction to Fire

APPENDIX: CHARTS

Chart 1	Rate of Heat Release ($HRR_{av}(t)$) [kW]
Chart 2	Rate of Smoke Production ($SPR_{av}(t)$) [m^2/s]
Chart 3	Total Heat release ($THR(t)$) [MJ]
Chart 4	Total Smoke Production ($TSP(t)$) [m^2]
Chart 5	$FIGRA_{0.2 MJ}$ [W/s]
Chart 6	$FIGRA_{0.4 MJ}$ [W/s]
Chart 7	SMOGRA [m^2/s^2]

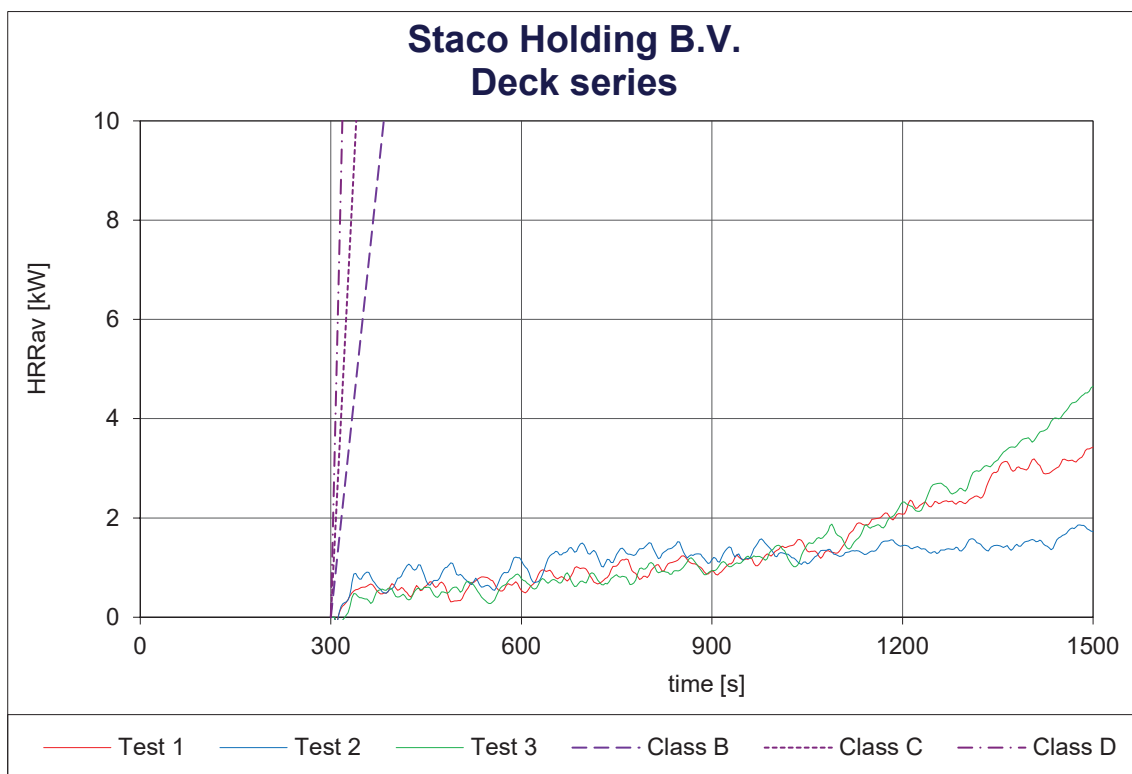


Chart 1: Rate of Heat Release ($HRR_{av}(t)$) [kW]

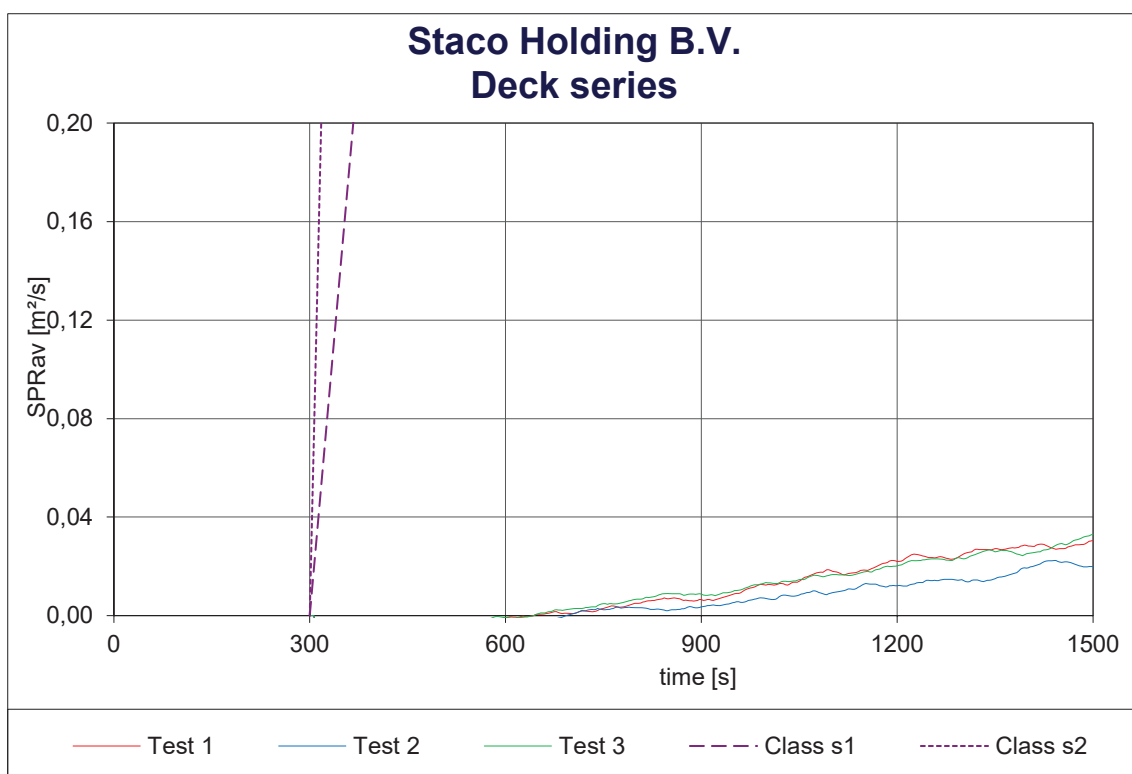


Chart 2: Rate of Smoke Production ($SPR_{av}(t)$) [m²/s]

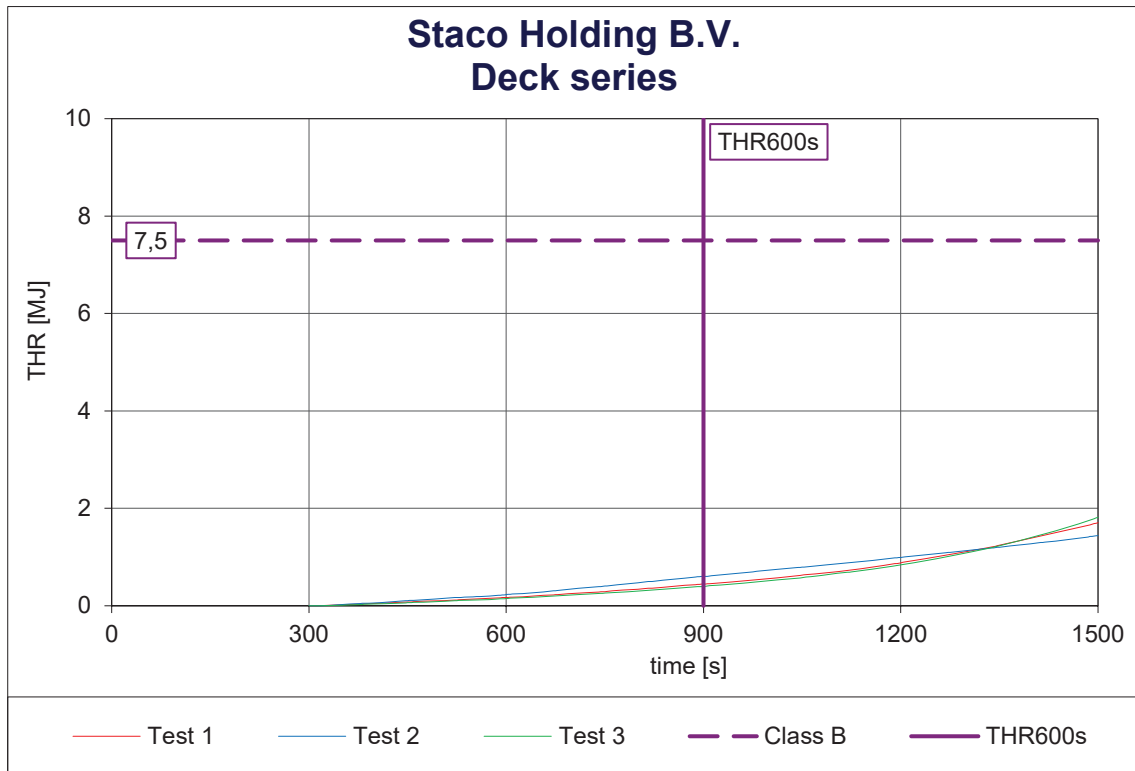


Chart 3: Total Heat release (THR(t)) [MJ]

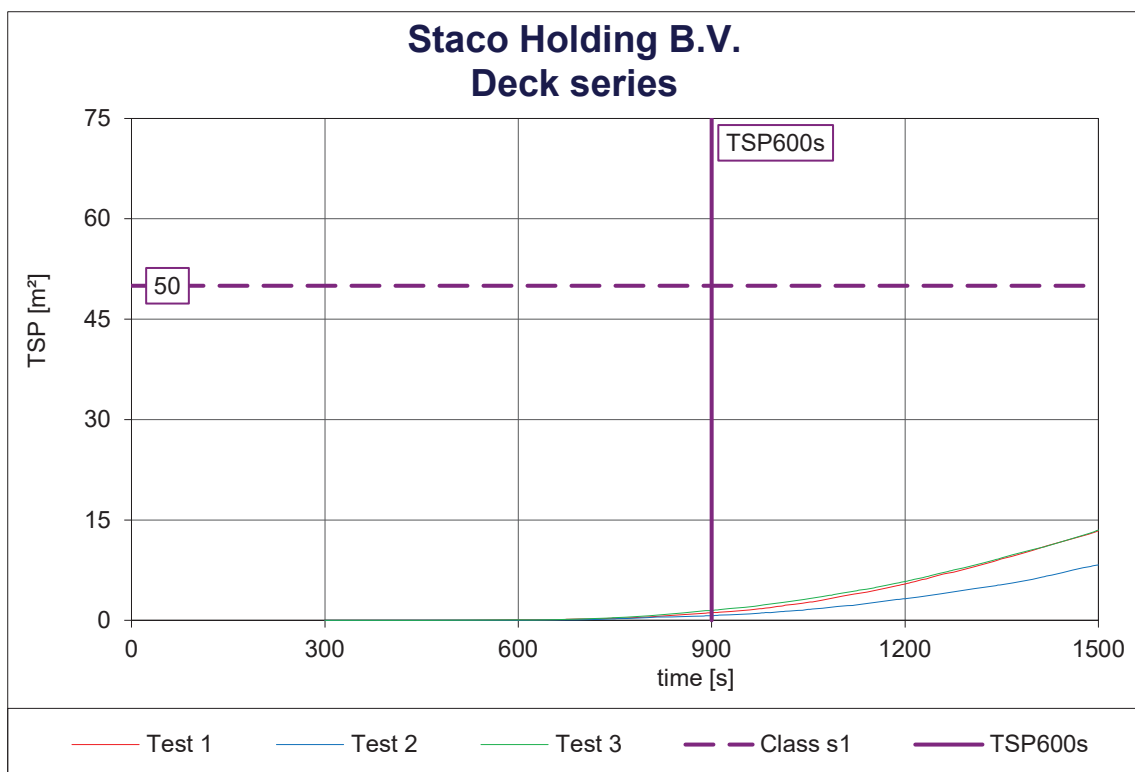


Chart 4: Total Smoke Production (TSP(t)) [m²]

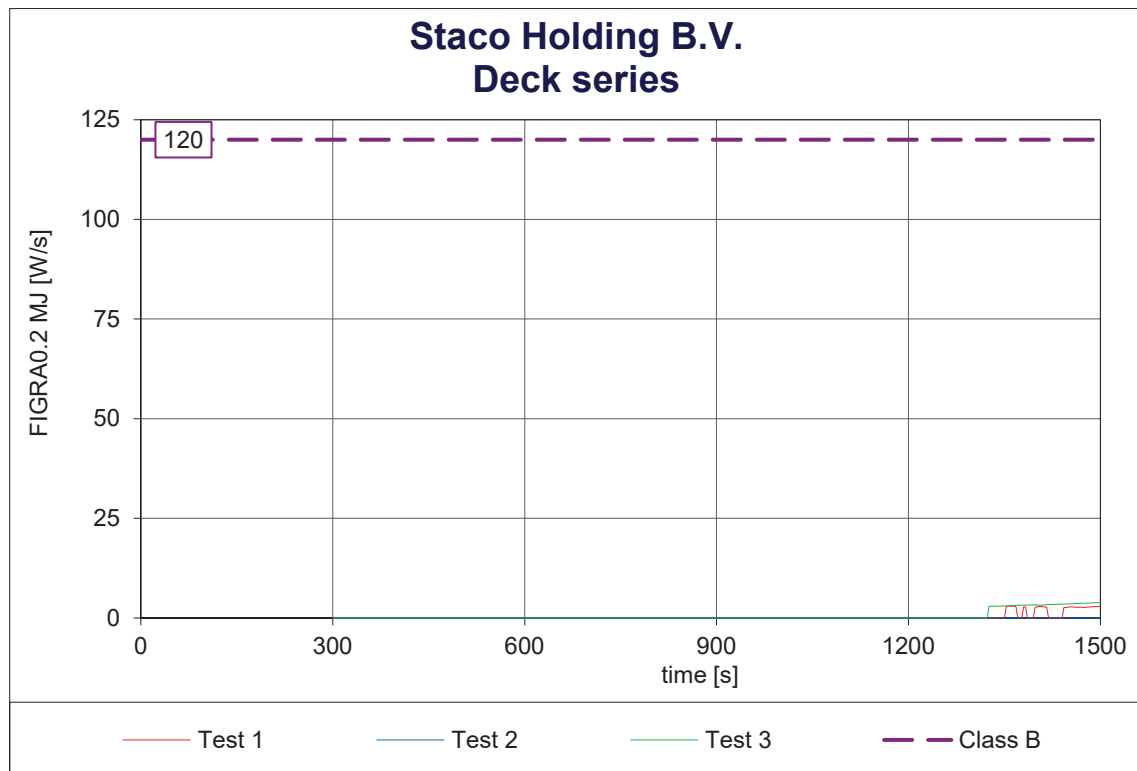


Chart 5: FIGRA_{0.2 MJ} [W/s]

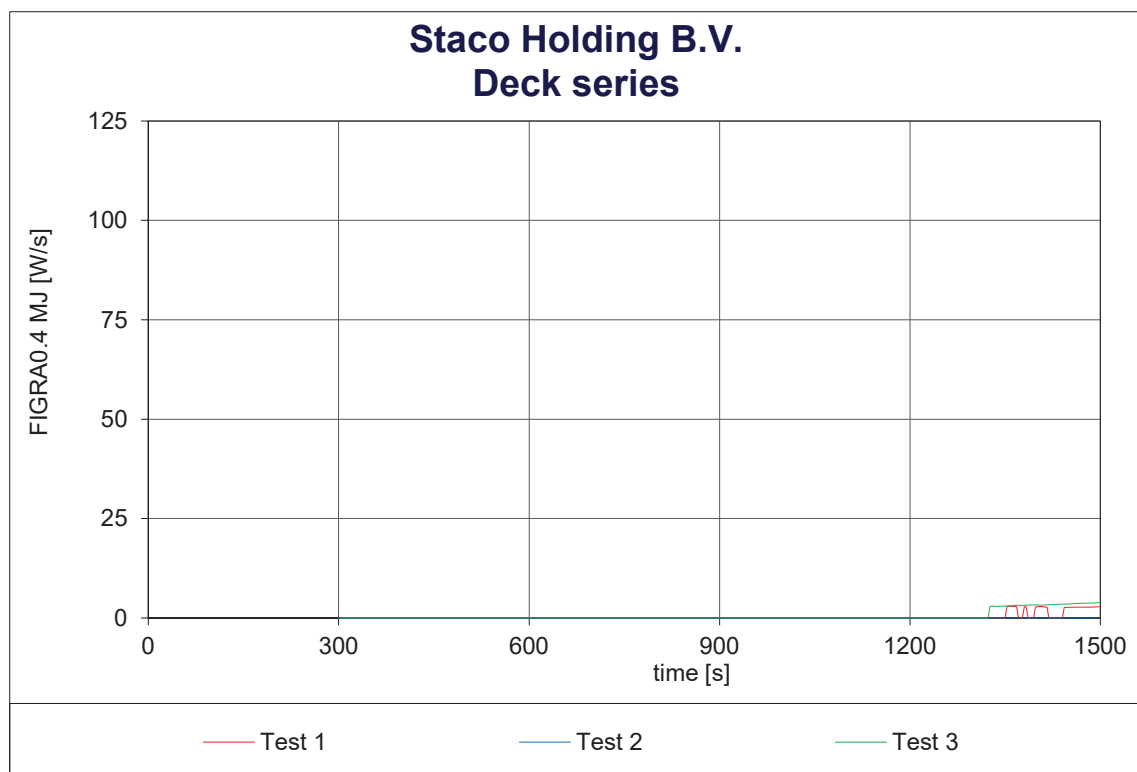
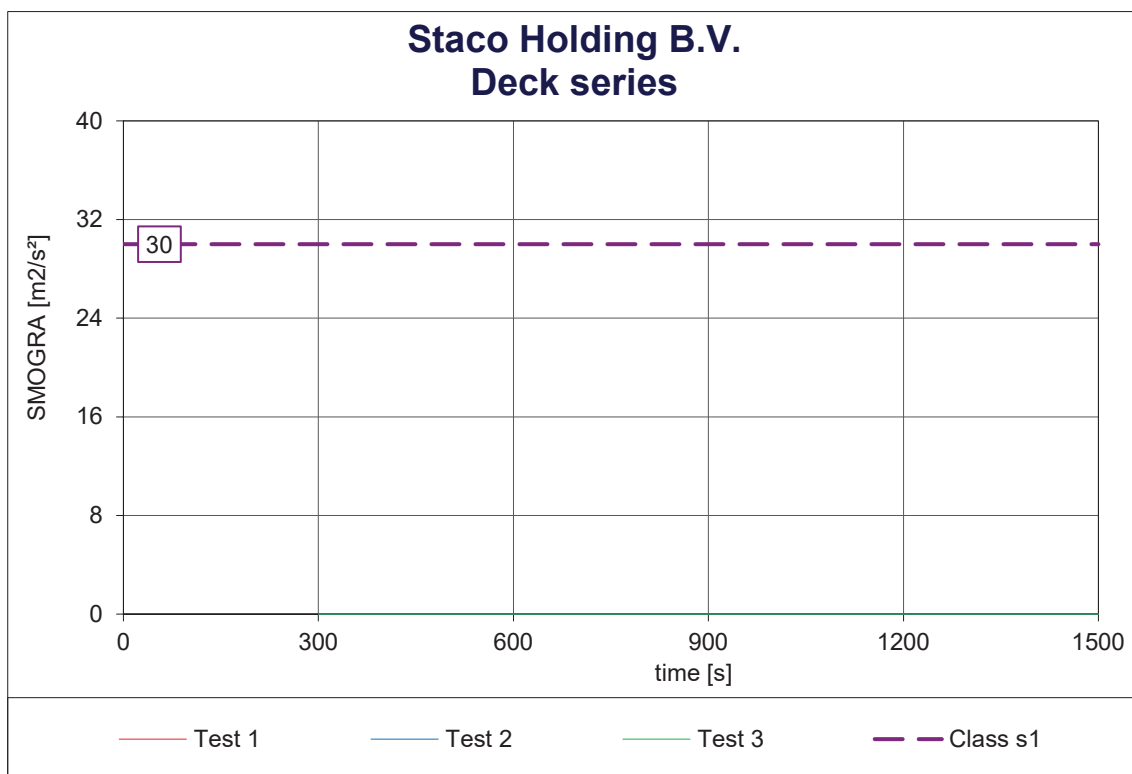


Chart 6: FIGRA_{0.4 MJ} [W/s]



APPENDIX: PHOTOGRAPHS



Photographs 1 and 2: Specimen Deck series test 1 prior to testing



Photographs 3 and 4: Specimen Deck series test 1 after testing

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Classification no.	2023-Efectis-R001040
Sponsor	Staco Holding B.V. Molenweg 1 5953 JR REUVER THE NETHERLANDS
Product name	Deck series
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. B.R. Knottnerus B.Sc. E.O. van der Laan M.Sc.
Project number	ENL-23-000705
Date of issue	September 2023
Number of pages	5

1. INTRODUCTION

This classification report defines the classification assigned to **Deck series** in accordance with the procedures given in EN 13501-1:2018.

2. DETAILS OF CLASSIFIED PRODUCT

2.1 GENERAL

The product, **Deck series**, is defined as a floor covering.

2.2 MANUFACTURER

Staco Holding B.V.
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

2.3 PRODUCT DESCRIPTION

According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

The product has a mass per unit area range of approx. 47 to 65 kg/m², depending on the dimensions of the product.

3. STANDARDS, TEST REPORTS & TEST RESULTS IN SUPPORT OF CLASSIFICATION

3.1 APPLICABLE (PRODUCT) STANDARDS

EN ISO 11925-2:2020	Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test
EN ISO 9239-1:2010	Reaction to fire tests for floorings - Part 1: Determination of the burning behaviour using a radiant heat source
EN 13238:2010	Reaction to fire tests for building products - Conditioning procedures and general rules for selection of substrates
EN 13501-1:2018	Fire classification of construction products and building elements

Part 1: Classification using data from reaction to fire tests

EGR 002:2016

Validity of tests with 30s exposure time for class E according to EN 13501-1

3.2 TEST REPORTS

Name of Laboratories	Name of sponsor	Test reports	Test method
Efectis Nederland BV THE NETHERLANDS	Staco Holding B.V. THE NETHERLANDS	2023-Efectis-R001038 2023-Efectis-R001041	EN ISO 11925-2:2020 EN ISO 9239-1:2010

3.3 TEST RESULTS

Test method & test number	Parameter	No. tests	Results	
			Continuous parameter – maximum	Compliance Parameters
EN ISO 11925-2				
surface flame impingement steel side	Fs ≤150 mm	2	20	-
	Ignition of filter paper		-	Compliant
Surface flame impingement EPDM side	Fs ≤150 mm	6	20	-
	Ignition of filter paper		-	Compliant

Test method & test number	Parameter		No. tests	Results	
				Continuous parameter – mean (m)	Compliance Parameters
EN ISO 9239-1					
Length variant	Critical Heat Flux	[kW/m2]	3	≥ 11	-
	Smoke density	[%..min]		6	-
Cross variant	Critical Heat Flux	[kW/m2]	1	≥ 11	-
	Smoke density	[%..min]		11	-

3.4 CLASSIFICATION CRITERIA

Classification criteria of the Flooring Radiant Panel (FRP) test			
Classification criteria			
Class Test method(s)	B _{fl}	C _{fl}	D _{fl}
EN ISO 11925-2 Exposure = 15 s	F _s ≤ 150 mm within 20 s		

EN ISO 9239-1 Critical flux [kW/m ²]	≥ 8.0	≥ 4.5	≥ 3.0
Additional classification			
Smoke production	s1 = ≤ 750% min s2 = > 750% min		

4. CLASSIFICATION AND FIELD OF APPLICATION

4.1 REFERENCE OF CLASSIFICATION

This classification has been carried out in accordance with clause 12 of EN 13501-1:2018.

4.2 CLASSIFICATION

The product, **Deck series**, in relation to its reaction to fire behaviour is classified:

B_{fl}

The additional classification in relation to smoke production is:

s1

Reaction to fire classification: B_{fl} - s1

4.3 FIELD OF APPLICATION

This classification is valid for the following product parameters:

Thickness	≥ 40 mm (tested thickness is 40 mm)
Surface density	47 – 65 mm kg/m ² depending on the dimensions
Colour	Black (EPDM)
Other properties	The grains are bound together by a polyurethane binder. A steel primer is applied between the EPDM and steel profile. The panels contain side plates with a standard height of 70 mm on every side.

This classification is valid for the following end use applications:

Substrate	Not applicable
Air gap	Yes
Methods and means of fixing	Loosely laid
Joints	Horizontally and vertically
Other aspects of end use conditions	Mesh size in the perforated steel was 8 mm

4.4 DURATION OF THE VALIDITY OF THIS CLASSIFICATION REPORT

Consult classification standard and national laws and regulations for limitations on the period of validity of the classification.

5. LIMITATIONS

This classification document does not represent type approval or certification of the product.



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire



B.R. Krottnerus B.Sc.
Project leader Reaction to Fire



E.O. van der Laan M.Sc.
Project leader Reaction to Fire

Reaction to fire testing of Deck series Floor Radiant Panel test according to EN ISO 9239-1:2010

Report no.	2023-Efectis-R001041
Sponsor	Staco Holding B.V. Molenweg 1 5953 JR REUVER THE NETHERLANDS
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. B.R. Knottnerus B.Sc. E.O. van der Laan M.Sc.
Project number	ENL-23-000705
Date of issue	September 2023
Number of pages	9

1. PRODUCT IDENTIFICATION

Deck series, further referred to as 'the product'.

2. ABSTRACT

Determination of the reaction to fire properties of the product, when exposed to the thermal attack by a **Radiant Panel** according to EN ISO 9239-1:2010, with the objective to obtain the reaction to fire classification according to EN 13501-1:2018.

3. DETAILS OF THE PRODUCT TESTED

3.1 INTENDED APPLICATION

The product will be used as a floor covering.

3.2 MANUFACTURER

Staco Holding B.V.
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

3.3 PRODUCT DESCRIPTION

According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

The product has a mass per unit area range of approx. 47 to 65 kg/m², depending on the dimensions of the product.

The tested thickness was 40 mm. The composition of the panels was adjusted (to accommodate the total thickness in this test).

4. DETAILS OF THE EXAMINATION

4.1 SAMPLE

Sampling procedure

The specimens were prepared and submitted by the sponsor.

Age At the time of receipt: no information received.

Date of receipt August 04, 2023

4.2 SPECIMEN PREPARATION

Preparation The specimens were prepared by Efectis Nederland

Substrate used Not applicable

Method of fixing Mechanically with clamps

4.3 CONDITIONING

Prior to the examinations, the specimens were conditioned over a period of three weeks at a temperature of (23 ± 2) °C and a relative humidity of (50 ± 5) % according to § 4.1 of EN 13238.

4.4 METHOD OF EXAMINATION

Number of tests A total of 4 Radiant Panel Flooring tests were carried out, all in accordance with EN ISO 9239-1.

Deviations from the test method None

Harmonised Product Standard At the time of examination of the product, the sponsor was not aware of a related existing Harmonised Product Standard.

Assessment One FRP test was performed with a 'parallel' and 'cross' oriented specimen, before it was decided to perform the full examination with the 'parallel' oriented specimens.

4.5 EXAMINATION

Date of examination August 21, 2023

Location of examination Efectis Nederland BV, Bleiswijk, The Netherlands

Performed by KSB + ZSA

The results are given in Table 1 of the Appendix: Results.

5. CONCLUSIONS

A formal classification is to be assessed in accordance with EN 13501-1, "Fire classification of construction products and building elements – Part 1: Classification using data from reaction to fire tests".

Graphs of (Critical) Heat Flux, Attenuation (smoke), Smoke density (smoke) are presented hereafter followed by a photograph of the samples tested.

Remarks:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire



B.R. Knottnerus B.Sc.
Project leader Reaction to Fire



E.O. van der Laan M.Sc.
Project leader Reaction to Fire

APPENDIX: RESULTS

Table 1: Horizontal surface spread of flame, heat flux and light attenuation

Sample number	1	2	3	Classification parameter	4	
Orientation/Description	Vertical oriented				Horizontal oriented	
Spread of flame						
Distance	[mm]	Time [s]				
	60	452	511	0		697
	110	0	0	0		0
	160	0	0	0		0
	210	0	0	0		0
	260	0	0	0		0
	310	0	0	0		0
	360	0	0	0		0
	410	0	0	0		0
	460	0	0	0		0
	510	0	0	0		0
	560	0	0	0		0
	610	0	0	0		0
	660	0	0	0		0
	710	0	0	0		0
	760	0	0	0		0
	810	0	0	0		0
	860	0	0	0		0
	910	0	0	0		0
Maximum spread of flame						
Distance	[mm]	60	60	50		60
Flameout	[s]	754	749	769		845
(Critical) Heat Flux(CHF)						
CHF	[kW/m²]	>=11	>=11	>=11	>=11	>=11
Heat flux (HF) after 10, 20, 30 minutes						
Time	[min]	HF [kW/m²]				
	10	>=11	>=11	>=11	>=11	>=11
	20	>=11	>=11	>=11	>=11	>=11
	30	>=11	>=11	>=11	>=11	>=11
Light attenuation (LA)						
Smoke density	[%.min]	10	7	1	6	11
Test end	[s]	1800	1800	1800		1800

Observations of physical behaviour of the test specimen: None

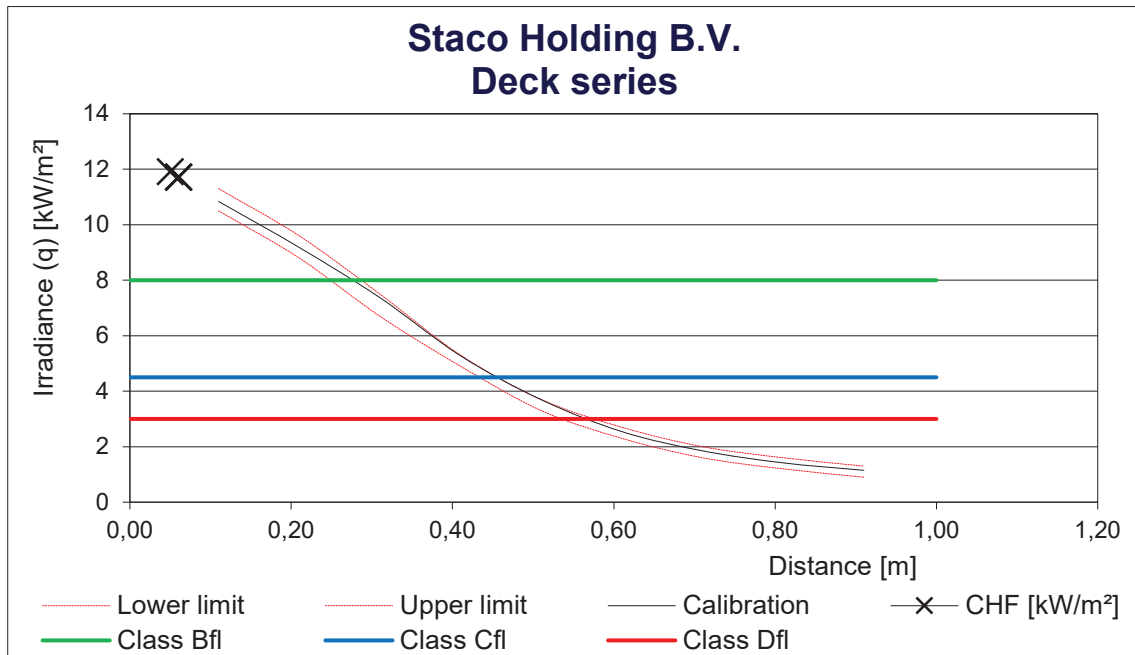
APPENDIX: GRAPHS

Graph 1: (Critical) Heat Flux, Radiant Panel Flooring Test

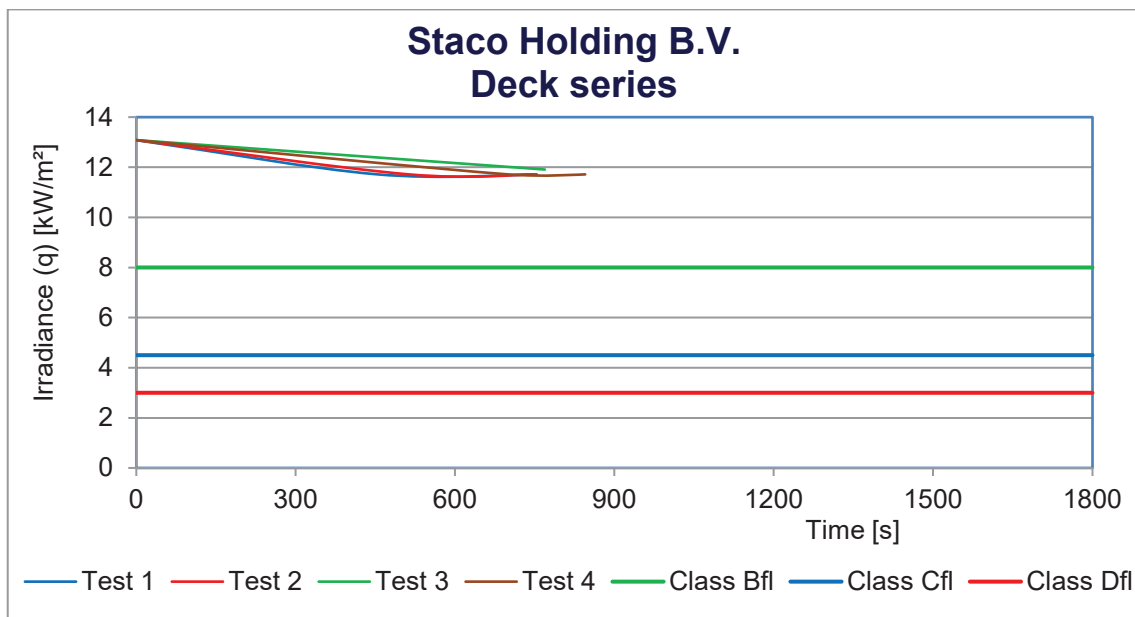
Graph 2: Flame spread vs time

Graph 3: Attenuation [%]

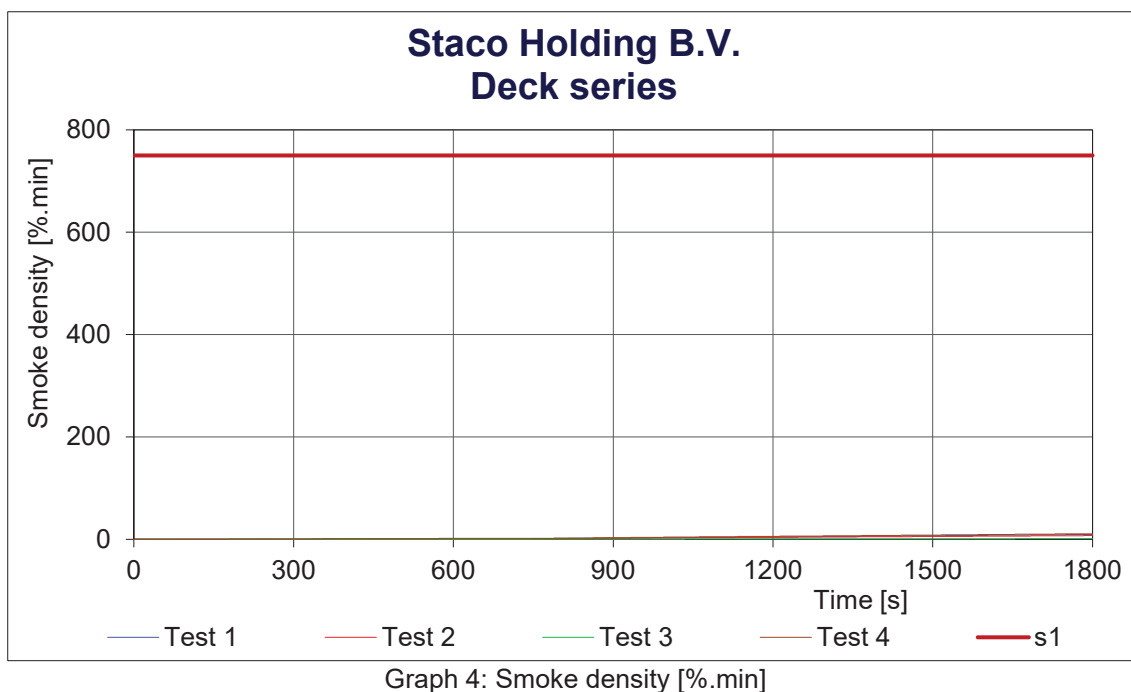
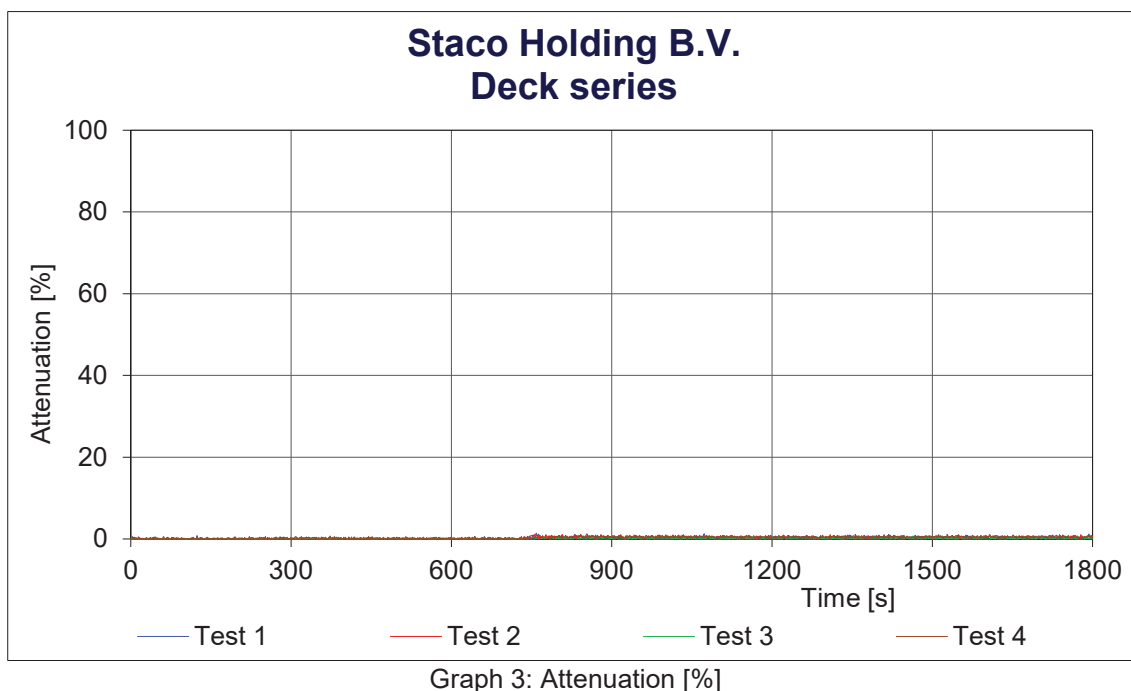
Graph 4: Smoke density [%.min]



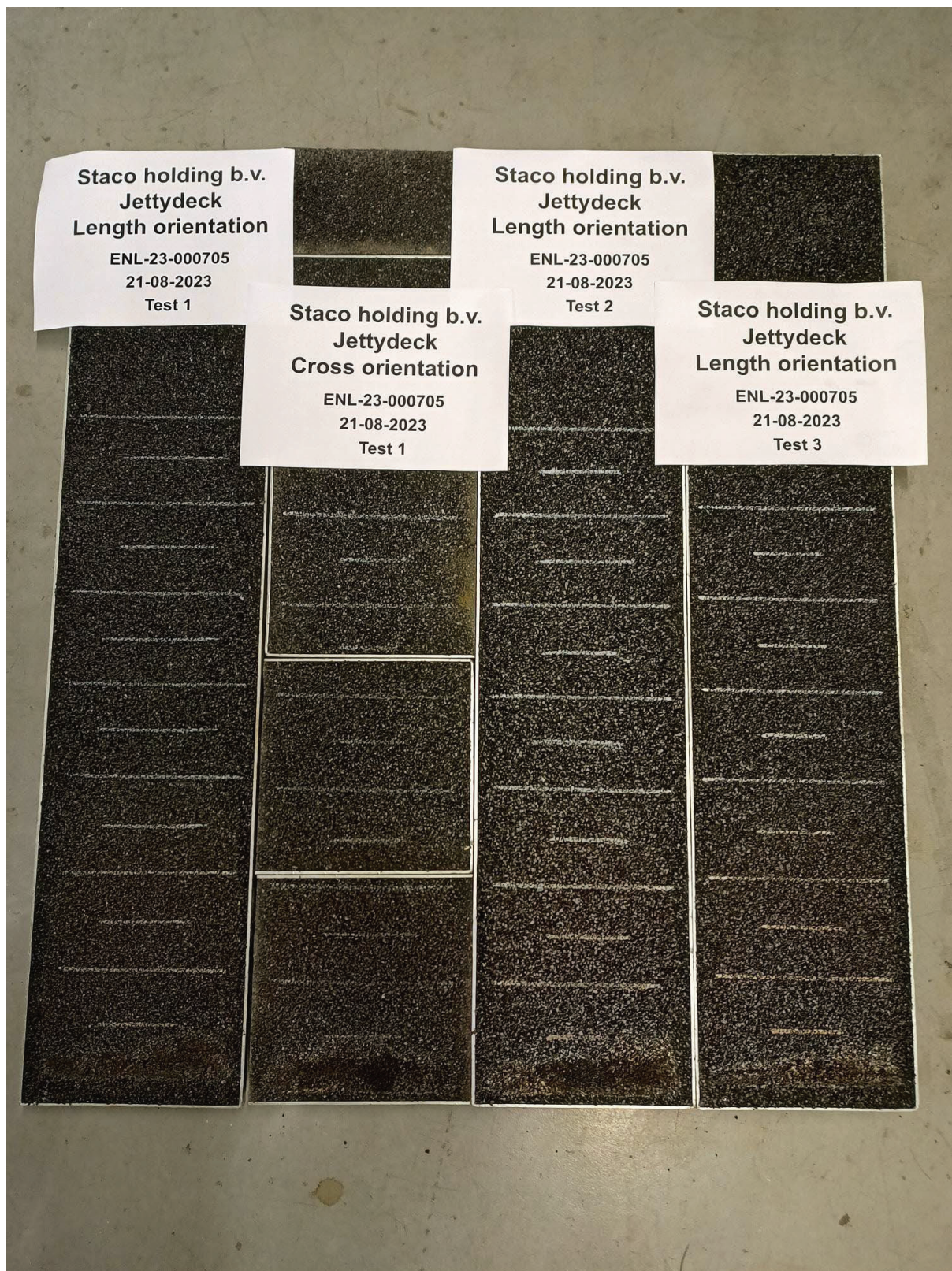
Graph 1: (Critical) Heat Flux, Radiant Panel Flooring Test



Graph 2: Flame spread vs time



APPENDIX: PHOTOGRAPH



Photograph 1: Specimens after testing

CLASSIFICATION OF REACTION TO FIRE PERFORMANCE IN ACCORDANCE WITH EN 13501-1:2018

Classification no.	2023-Efectis-R001043
Sponsor	Staco Holding B.V. Molenweg 1 5953 JR REUVER THE NETHERLANDS
Product name	Deck series
Prepared by	Efectis Nederland BV
Author(s)	J.L. Onderwater B.Sc. B.R. Knottnerus B.Sc. E.O. van der Laan M.Sc.
Project number	ENL-23-000705
Date of issue	September 2023
Number of pages	5

1. INTRODUCTION

This classification report defines the classification assigned to **Deck series**, in accordance with the procedures given in EN 13501-1:2018.

2. DETAILS OF CLASSIFIED PRODUCT

2.1 GENERAL

The product, **Deck series**, is defined as a ceiling.

2.2 MANUFACTURER

Staco Holding B.V.
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

2.3 PRODUCT DESCRIPTION

According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

3. STANDARDS, REPORTS, RESULTS AND CRITERIA IN SUPPORT OF THIS CLASSIFICATION

3.1 APPLICABLE (PRODUCT) STANDARDS

EN ISO 11925-2:2020	Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test
EN 13823:2020+A1:2022	Reaction to fire tests for building products - Building products, excluding floorings exposed to the thermal attack by a single burning item
EN 13238:2010	Reaction to fire tests for building products - Conditioning procedures and general rules for selection of substrates
EN 13501-1:2018	Fire classification of construction products and building elements Part 1: Classification using data from reaction to fire tests

3.2 REPORTS

Name of Laboratories	Name of sponsor	Report ref. no.	Test method
Efectis Nederland BV THE NETHERLANDS	Staco Holding B.V. THE NETHERLANDS	2023-Efectis-R001038 2023-Efectis-R001039	EN ISO 11925-2:2020 EN 13823:2020+A1:2022

3.3 TEST RESULTS

Test method and test number	Parameter	No. tests	Results	
			Continuous parameter – maximum	Compliance with parameters
EN ISO 11925-2				
Surface flame Impingement steel side	Fs ≤150 mm	2	20	-
	Ignition of filter paper		-	Compliant
Surface flame Impingement EPDM	Fs ≤150 mm	6	20	-
	Ignition of filter paper		-	Compliant
Edge flame Impingement steel side	Fs ≤150 mm	2	5	-
	Ignition of filter paper		-	Compliant
Edge flame Impingement EPDM	Fs ≤150 mm	6	5	-
	Ignition of filter paper		-	Compliant

Test method and test number	Parameter	No. tests	Results	
			Continuous parameter – mean (m)	Compliance with parameters
EN 13823				
Steel side	FIGRA _{0.2MJ} [W/s]	3	2	-
	FIGRA _{0.4MJ} [W/s]		2	-
	THR _{600s} [MJ]		0.5	-
	LFS < edge		-	Compliant
	SMOGRA [m²/s²]		0	-
	TSP _{600s} [m²]		1	-
	Flaming debris - flaming ≤ 10 s - flaming > 10 s		- -	Compliant Compliant

3.4 CLASSIFICATION CRITERIA

Fire classification of construction products and building elements Excluding floorings and linear pipe thermal insulation products			
Classification criteria			
Class Test method(s)	B	C	D
EN ISO 11925-2 Exposure = 30 s	F _s ≤ 150 mm within 60 s Ignition of the paper in EN ISO 11925-2 results in a d2 classification.		
EN 13823	FIGRA _{0.2 MJ} ≤ 120 W/s LFS < edge of specimen THR _{600s} ≤ 7.5 MJ	FIGRA _{0.4 MJ} ≤ 250 W/s LFS < edge of specimen THR _{600s} ≤ 15 MJ	FIGRA _{0.4 MJ} ≤ 750 W/s
Additional classification			
Smoke production	s1 = SMOGRA ≤ 30 m ² /s ² and TSP _{600s} ≤ 50 m ² ; s2 = SMOGRA ≤ 180 m ² /s ² and TSP _{600s} ≤ 200 m ² ; s3 = not s1 or s2		
Flaming Droplets/particles	d0 = no flaming droplets/ particles in EN 13823 within 600 s; d1 = no flaming droplets/ particles persisting longer than 10 s in EN 13823 within 600 s; d2 = not d0 or d1.		

4. CLASSIFICATION AND FIELD OF APPLICATION

4.1 REFERENCE OF CLASSIFICATION

This classification has been carried out in accordance with clause 11 of EN 13501-1:2018.

4.2 CLASSIFICATION

The product, **Deck series**, in relation to its reaction to fire behaviour is classified:

B

The additional classification in relation to smoke production is:

s1

The additional classification in relation to flaming droplets / particles is:

d0

Reaction to fire classification: B – s1, d0

4.3 FIELD OF APPLICATION

This classification is valid for the following product parameters:

Thickness	Steel plates 3 mm. Total panel thickness 65mm
Surface density	47 to 65 kg/m ² depending on the dimensions of the panels
Colour	Black (EPDM)
Other properties	The EPDM grains are bound together by a polyurethane binder. A steel primer is applied between the EPDM and steel profile. The panels contain side plates with a standard height of 70 mm on every side.

This classification is valid for the following end use applications:

Substrate	Not applicable
Application	Free hanging
Air gap	Yes
Methods and means of fixing	The steel upright side plates are welded onto each other.
Joints	No (No other than between adjacent panels.)
Other aspects of end use conditions	Mesh size in the perforated steel 8 mm

4.4 DURATION OF THE VALIDITY OF THIS CLASSIFICATION REPORT

Consult classification standard and national laws and regulations for limitations on the period of validity of the classification.

5. LIMITATIONS

This classification document does not represent type approval or certification of the product.



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire



B.R. Krottnerus B.Sc.
Project leader Reaction to Fire



E.O. van der Laan M.Sc.
Project leader Reaction to Fire

Staco Holding B.V.
Attn. Mr. L. Habets
Molenweg 1
5953 JR REUVER
THE NETHERLANDS

Our reference 2023-Efectis-R001050/ORJ/TNL Bleiswijk (NL), September 18, 2023
Your reference Contact July 4, 2023
Project number ENL-23-000705

Reaction to fire testing of deck series EPDM side

Dear Mr. Habets,

On August 21, 2023, we have performed, on behalf of your firm, an indicative Single Burning Item (SBI) test according to EN 13823:2020+A1:2022 to determine the reaction to fire behaviour of **deck series EPDM side**.

1. PURPOSE OF TESTING

The purpose of the tests was to find out whether the product could achieve the desired classification B according to the European classification standard EN 13501-1:2018.

Immediately after testing you were informed about the test results.

This letter is meant as a final reporting of this part of the examination program on the products described.

2. SAMPLES

On August 04, 2023, a representative sample of the product type was submitted by your firm. According to the sponsor the product is, from bottom to top / back to front composed of:

- deformed hot dip galvanized steel (S235) available in a thickness of 2 and 3 mm (tested thickness is 3 mm) (this steel sheet is composed to an open a plank-shaped panel with raised edges;
 - the steel sheet is provided with drainage holes; the mesh size of the holes varies between 6 and 8 mm (tested mesh size is 8 mm);
- an Uniprim steel primer is applied (between the steel profile and the EPDM on top of it);
- as infill Unifix-B-fl is used with a fire-retardant addition in the base product.
- the steel profile is filled with 10-15 mm EPDM grains, size 1-4 mm, in the colour black;
- the EPDM grains are bound together by a 1 component non yellowing solvent free polyurethane binder;
- the borders of each panel are finished with flat steel strips, thickness 3 mm.

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The panels contain side plates with a standard height of 70 mm.

- The maximum panel width is 250 mm and are welded together at the ends.

2.1 SPECIMEN PREPARATION

The long wing of the specimen was provided with horizontal joints at a distance of the working width from the bottom. The long wing was not provided with vertical joints. Both short and long wings were positioned with a ventilated air gap of 80 mm to a backing board.

3. EXAMINATION

Prior to testing the specimens were conditioned according to EN 13238:2010.
In total one Single Burning Item (SBI) test according to EN 13823 was carried out.

3.1 TEST RESULT SBI-TESTS

Table 1: Results Single Burning Item test

Test parameter	Test number	1
FIGRA Threshold: 0.2 MJ [W/s]		128
FIGRA Threshold: 0.4 MJ [W/s]		128
THR _{600s} [MJ]		12.7
Lateral flame spread to the edge of the long wing specimen (LFS) {Y=Yes/N=No}		N
SMOGRA [m ² /s ²]		6.2
TSP _{600s} [m ²]		59
Flaming droplets/particles ≤ 10 s, within 600 sec {Y=Yes/N=No}		N
Flaming droplets/particles > 10 s, within 600 sec {Y=Yes/N=No}		N

Classification criteria of the Single Burning Item (SBI) test only to be used after a full examination			
Class	Classification criteria	Class	Classification criteria
A2	FIGRA _{0.2 MJ} ≤ 120 W/s LFS < edge of the long wing specimen THR _{600s} ≤ 7,5 MJ	s1	SMOGRA ≤ 30 m ² /s ² TSP _{600s} ≤ 50 m ²
		s2	SMOGRA ≤ 180 m ² /s ² TSP _{600s} ≤ 200 m ²
B	FIGRA _{0.2 MJ} ≤ 120 W/s LFS < edge of the long wing specimen THR _{600s} ≤ 7,5 MJ	s3	Not s1 or s2
C	FIGRA _{0.4 MJ} ≤ 250 W/s LFS < edge of the long wing specimen THR _{600s} ≤ 15 MJ	d0	No flaming droplets/particles
		d1	No flaming droplets/particles longer than 10 s
D	FIGRA ≤ 750 W/s	d2	Not d0 or d1

FIGRA	Fire Growth RAte. The maximum quotient of the heat release of the test specimen and the moment of occurrence, using a THR-threshold 0,2 MJ or 0,4 MJ
THR	Total Heat Release Total heat release of the test specimen during the first 600s exposure to the flames of the main burner.
LFS	Lateral Flame Spread. Horizontal flame spread across the long wing of the test specimen.
SMOGRA	SMOke Growth RAte. The maximum quotient of the smoke production of the test specimen and the moment of occurrence.
TSP	Total Smoke Production. Total smoke production of the test specimen during the first 600s of exposure to the flames of the main burner.

4. ASSESSMENT

Based on the table with classification criteria the possible classification of the product can be determined, when a complete test series according EN 13823 would be performed.

Only based on the classification parameters results of a complete test series a formal classification can be determined. As with an indicative examination this requirement is not fulfilled, no classification can be given.

4.1 REMARK

Indicative examination is carried out by Efectis Nederland to give the contractor insight in the reaction to fire behaviour properties of the product(s).

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

This report covers a test which was conducted to a procedure which is not the subject of a standard test, but utilised the principles of standard EN 13823. The presentation of the results in this short form may not satisfy the requirements of that standard. Since fire tests are the subject of a continuing standardisation process and because existing tests are the subject of review and possible amendment and new interpretations, it is recommended that the report be referred back to Efectis after a period of 3-5 years to ensure that the methodology adopted remains valid at that time. Note: National procedures and requirements with respect to test reports may be different to those presented herein. In that case national requirements should be paramount.

Best regards,



J.L. Onderwater B.Sc.
Junior Project leader Reaction to Fire
job.onderwater@effectis.com
+31 6 458 288 17



E.O. van der Laan M.Sc.
Project leader Reaction to Fire



B.R. Knottnerus B.Sc.
Project leader Reaction to Fire

Construction products

General information

Date of test	21/08/2023
Report identification number/file	ENL-23-000705_1.xls
Operator	BKS
Specimen	
Sponsor	staco holding
Description	jetty deck voorkant zwart test 1
Standard used	EN 13823:2020

Fire attack

Start of test	[s] 300
Burner exposure time	[s] 1200
Burner exposure level	[kW] 30,8

Results

Heat release related

			t-t0 [s]	t [s]
Peak HRR _{av} (t<t0+600s)	[kW]	28,3	351	651
Peak HRR _{av} (t<t0+900s)	[kW]	28,3	351	651
Peak HRR _{av} (t<t0+1200s)	[kW]	28,3	351	651
(t0 = 300s)				

Figra0.2 MJ	[W/s]	128		
Figra0.4 MJ	[W/s]	128		

Figra	[W/s]	128		C
Figra0.2 MJ: Corresponding HRR _{av}	[kW]	21,1	165	465
Figra0.4 MJ: Corresponding HRR _{av}	[kW]	21,1	165	465

t(HRR _{av} >= 3 kW)			60	360
(HRR _{av} + t(THR _{ta})) >= 0.2 MJ	[kW]	7,51	87	387
(HRR _{av} + t(THR _{ta})) >= 0.4 MJ	[kW]	10,7	108	408

THR_{ta} (t0+600s)	[MJ]	12,74		C
THR _{ta} (t0+900s)	[MJ]	19,0		
THR _{ta} (t0+1200s)	[MJ]	24,5		
(t0 = 300s)				

Estimated class: C

Lateral flame spread

Till long wing end of specimen	No	No = not to long wing end of specimen
Estimated class:		C

Smoke production related

			t-t0 (s)	t(s)
Peak SPR _{av} (t<t0+600s)	[m²/s]	0,13	252	552
Peak SPR _{av} (t<t0+900s)	[m²/s]	0,13	252	552
Peak SPR _{av} (t<t0+1200s)	[m²/s]	0,13	1200	1500
(t0 = 300s)				

Smogra max	[m²/s²]	6,2		s1
at SPR _{av}	[m²/s]	0,11	180	480

t(SPR _{av} >= 0.1 m²/s)			165	465
t(TSP _{ta} >= 6 m²)			144	444

TSP_{ta} (t0_t0+600s)	[m²]	59		s2
TSP _{ta} (t0_t0+900s)	[m²]	94		
TSP _{ta} (t0_t0+1200s)	[m²]	131		
(t0 = 300s)				

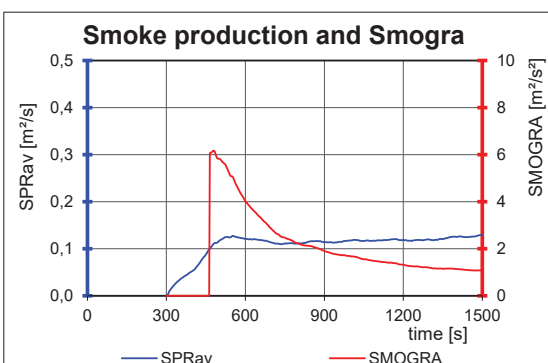
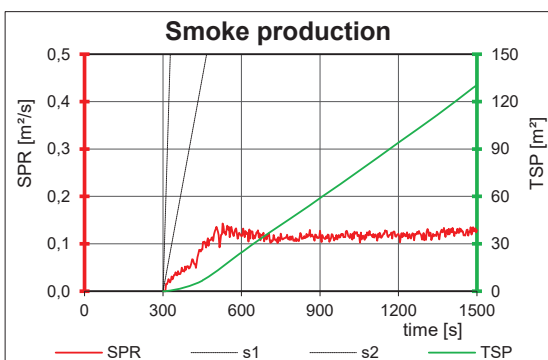
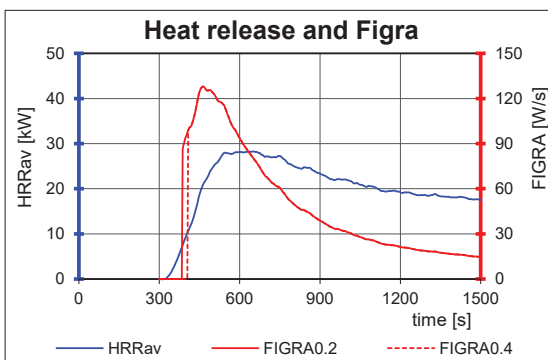
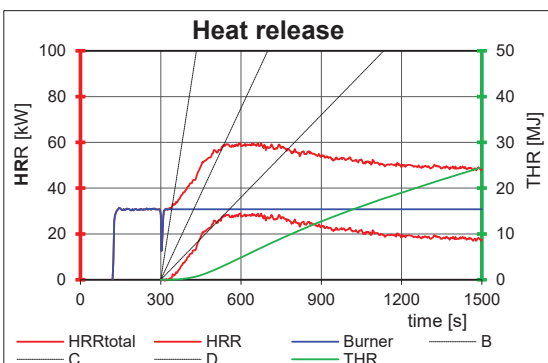
Estimated class: s2

Flaming droplets/particles related

Flaming droplets/particles

FDP (t0_t0+600s)	No	No = no flaming droplets/particles
FDP (t0_t0+600s) F>10s (not d0 or d1)	No	No = no flaming droplets/particles F>10s

Estimated class: d0



Classification criteria	A1*	A2-B	C	D
FIGRA _{0.2MJ} [W/s] <=	20	120		
FIGRA _{0.4MJ} [W/s] <=			250	750
THR _{600s} [kW] <=	4	7,5	15	
	s1, d0	s1	s2	s3
SMOGRA [m²/s²] <=		30	180	not s1/s2
TSP _{600s} [m²] <=		50	200	not s1/s2

* External non-substantial component having
PCS > 2,0 MJ/kg and a PCS ≤ 2,0 MJ/m²

Final classification assessment is based on
3 repetative SBI tests and other tests:

- A1: EN ISO 1182 or EN ISO 1716
- A2: EN ISO 1182 or EN ISO 1716
- B, C, D: EN ISO 11925-2

Construction products

General information

Date of test 21/08/2023
 Report identification number/file ENL-23-000705_3.xls
 Operator BKS

Specimen

Sponsor staco holding b.v.
 Description jetty deck achterkant test 2

Standard used EN 13823:2020

Fire attack

Start of test [s] 300
 Burner exposure time [s] 1200
 Burner exposure level [kW] 31,5

Results

Heat release related

			t-t0 [s]	t [s]
Peak HRR _{av} (t<t0+600s)	[kW]	1,5	546	846
Peak HRR _{av} (t<t0+900s)	[kW]	1,6	678	978
Peak HRR _{av} (t<t0+1200s)	[kW]	1,9	1179	1479
(t0 = 300s)				

Figra0.2 MJ	[W/s]	0	B or better
Figra0.4 MJ	[W/s]	0	B or better

Figra	[W/s]	0	B or better
Figra0.2 MJ: Corresponding HRR _{av}	[kW]	n/a	n/a
Figra0.4 MJ: Corresponding HRR _{av}	[kW]	n/a	n/a

t(HRR _{av} >= 3 kW)		n/a	n/a
(HRR _{av} + t(THR _{ta})) >= 0.2 MJ	[kW]	n/a	n/a
(HRR _{av} + t(THR _{ta})) >= 0.4 MJ	[kW]	n/a	n/a

THR_{ta} (t0+600s)	[MJ]	0,60	B or better
THR _{ta} (t0+900s)	[MJ]	1,0	
THR _{ta} (t0+1200s)	[MJ]	1,4	
(t0 = 300s)			
Estimated class:			B or better

Lateral flame spread

Till long wing end of specimen	No	No = not to long wing end of specimen
		Estimated class: B or better

Smoke production related

			t-t0 (s)	t(s)
Peak SPR _{av} (t<t0+600s)	[m²/s]	0,00	582	882
Peak SPR _{av} (t<t0+900s)	[m²/s]	0,01	852	1152
Peak SPR _{av} (t<t0+1200s)	[m²/s]	0,02	1140	1440
(t0 = 300s)				

Smogra max	[m²/s²]	0,0	s1
at SPR _{av}	[m²/s]	n/a	n/a
t(SPR _{av} >= 0.1 m²/s)		n/a	n/a
t(TSP _{ta} >= 6 m²)		1092	1392

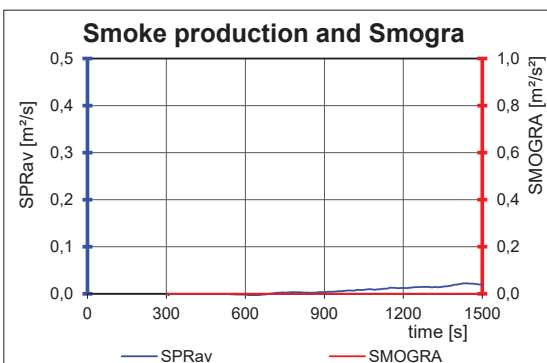
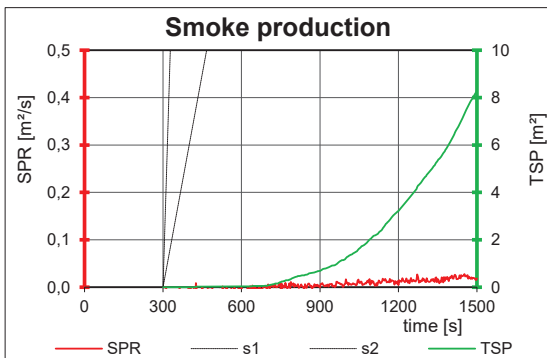
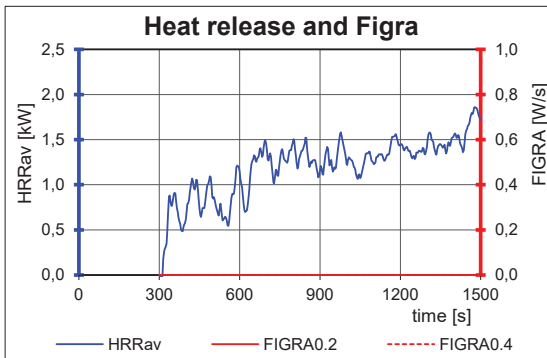
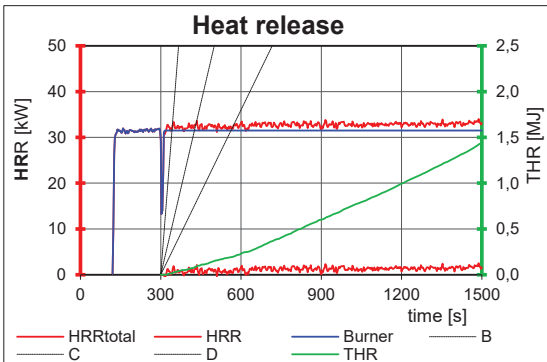
TSP_{ta} (t0_t0+600s)	[m²]	1	s1
TSP _{ta} (t0_t0+900s)	[m²]	3	
TSP _{ta} (t0_t0+1200s)	[m²]	8	
(t0 = 300s)			
Estimated class:			s1

Flaming droplets/particles related

Flaming droplets/particles

FDP (t0_t0+600s)	No	No = no flaming droplets/particles
FDP (t0_t0+600s) F>10s	No	No = no flaming droplets/particles F>10s
(not d0 or d1)		

Estimated class: d0



Classification criteria	A1*	A2-B	C	D
FIGRA _{0.2MJ}	[W/s] <= 20	120		
FIGRA _{0.4MJ}	[W/s] <=		250	750
THR _{600s}	[kW] <= 4	7,5	15	
	s1, d0	s1	s2	s3
SMOGRA	[m²/s²] <=	30	180	not s1/s2
TSP _{600s}	[m²] <=	50	200	not s1/s2

* External non-substantial component having
 PCS > 2,0 MJ/kg and a PCS ≤ 2,0 MJ/m²

Final classification assessment is based on
 3 repetative SBI tests and other tests:

- A1: EN ISO 1182 or EN ISO 1716
- A2: EN ISO 1182 or EN ISO 1716
- B, C, D: EN ISO 11925-2

Construction products

General information

Date of test 21/08/2023
 Report identification number/file ENL-23-000705_4.xls
 Operator BKS

Specimen

Sponsor staco holding b.v.
 Description jetty deck achterkant test 3

Standard used EN 13823:2020

Fire attack

Start of test [s] 300
 Burner exposure time [s] 1200
 Burner exposure level [kW] 31,0

Results

Heat release related

			t-t0 [s]	t [s]
Peak HRR _{av} (t<t0+600s)	[kW]	1,2	567	867
Peak HRR _{av} (t<t0+900s)	[kW]	2,3	900	1200
Peak HRR _{av} (t<t0+1200s)	[kW]	4,7	1200	1500
(t0 = 300s)				

Figra0.2 MJ	[W/s]	4	B or better
Figra0.4 MJ	[W/s]	4	B or better

Figra	[W/s]	4	B or better
Figra0.2 MJ: Corresponding HRR _{av}	[kW]	4,7	1200
Figra0.4 MJ: Corresponding HRR _{av}	[kW]	4,7	1200

t(HRR _{av} >= 3 kW)			1026	1326
(HRR _{av} + t(THR _{ta})) >= 0.2 MJ	[kW]	3,01	1026	1326
(HRR _{av} + t(THR _{ta})) >= 0.4 MJ	[kW]	3,0	1026	1326

THR_{ta} (t0+600s)	[MJ]	0,40	B or better
THR _{ta} (t0+900s)	[MJ]	0,8	
THR _{ta} (t0+1200s)	[MJ]	1,8	
(t0 = 300s)			

Estimated class: B or better

Lateral flame spread

Till long wing end of specimen	No	No = not to long wing end of specimen
Estimated class: B or better		

Smoke production related

			t-t0 (s)	t(s)
Peak SPR _{av} (t<t0+600s)	[m ² /s]	0,01	543	843
Peak SPR _{av} (t<t0+900s)	[m ² /s]	0,02	900	1200
Peak SPR _{av} (t<t0+1200s)	[m ² /s]	0,03	1200	1500
(t0 = 300s)				

Smogra max	[m²/s²]	0,0	s1
at SPR _{av}	[m ² /s]	n/a	n/a

t(SPR _{av} >= 0.1 m ² /s)		n/a	n/a
t(TSP _{ta} >= 6 m ²)		912	1212

TSP_{ta} (t0_t0+600s)	[m²]	1	s1
TSP _{ta} (t0_t0+900s)	[m ²]	6	
TSP _{ta} (t0_t0+1200s)	[m ²]	13	
(t0 = 300s)			

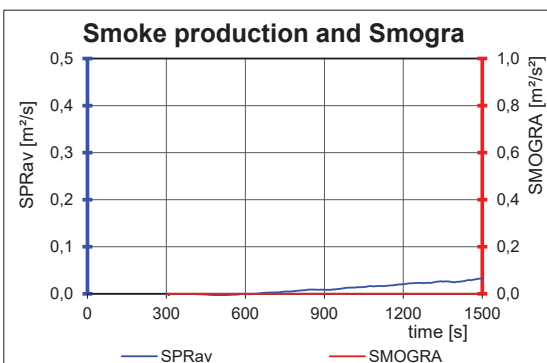
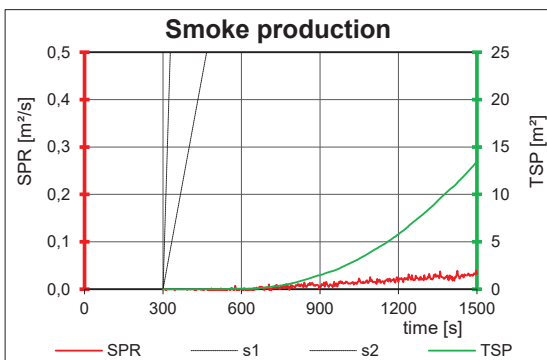
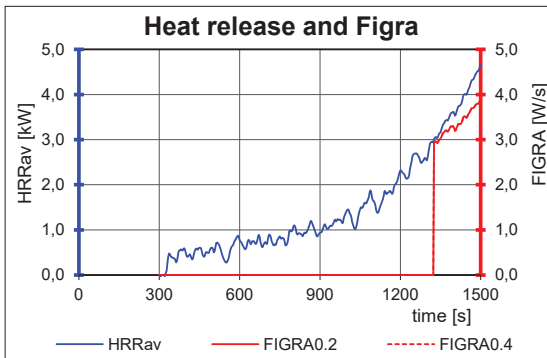
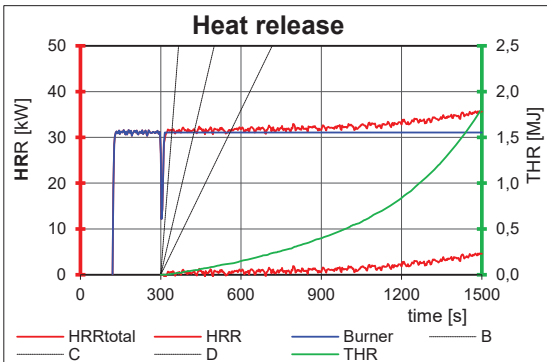
Estimated class: s1

Flaming droplets/particles related

Flaming droplets/particles

FDP (t0_t0+600s)	No	No = no flaming droplets/particles
FDP (t0_t0+600s) F>10s	No	No = no flaming droplets/particles F>10s
(not d0 or d1)		

Estimated class: d0



Classification criteria	A1*	A2-B	C	D
FIGRA _{0.2MJ}	[W/s] <= 20	120		
FIGRA _{0.4MJ}	[W/s] <=		250	750
THR _{600s}	[kW] <= 4	7,5	15	
	s1, d0	s1	s2	s3
SMOGRA	[m ² /s ²] <=	30	180	not s1/s2
TSP _{600s}	[m ²] <=	50	200	not s1/s2

* External non-substantial component having
 PCS > 2,0 MJ/kg and a PCS ≤ 2,0 MJ/m²

Final classification assessment is based on
 3 repetative SBI tests and other tests:

- A1: EN ISO 1182 or EN ISO 1716
- A2: EN ISO 1182 or EN ISO 1716
- B, C, D: EN ISO 11925-2

Construction products

General information

Date of test 21/08/2023
Report identification number/file ENL-23-000705_2.xls
Operator BKS

Specimen

Sponsor staco holding b.v.
Description jetty deck achterkant test

Standard used EN 13823:2020

Fire attack

Start of test [s] 300
Burner exposure time [s] 1200
Burner exposure level [kW] 30,8

Results

Heat release related

	[kW]	t-t0 [s]	t [s]
Peak HRR _{av} (t<t0+600s)	1,2	555	855
Peak HRR _{av} (t<t0+900s)	2,1	873	1173
Peak HRR _{av} (t<t0+1200s)	3,4	1200	1500
(t0 = 300s)			

Figra0.2 MJ	[W/s]	3	B or better
Figra0.4 MJ	[W/s]	3	

Figra	[W/s]	3	B or better
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Figra0.2 MJ: Corresponding HRR _{av}	[kW]	3,1	1062	1362
Figra0.4 MJ: Corresponding HRR _{av}	[kW]	3,1	1062	1362

t(HRR _{av} >= 3 kW)			1053	1353
(HRR _{av} + t(THR _{ta})) >= 0.2 MJ	[kW]	3,04	1053	1353
(HRR _{av} + t(THR _{ta})) >= 0.4 MJ	[kW]	3,0	1053	1353

THR _{ta} (t0+600s)	[MJ]	0,45	B or better
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THR _{ta} (t0+900s)	[MJ]	0,9	
THR _{ta} (t0+1200s)	[MJ]	1,7	

(t0 = 300s)			
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Estimated class: B or better

Lateral flame spread

Till long wing end of specimen No No = not to long wing end of specimen

Estimated class: B or better

Smoke production related

	[m ² /s]	t-t0 (s)	t(s)
Peak SPR _{av} (t<t0+600s)	0,01	558	858
Peak SPR _{av} (t<t0+900s)	0,02	894	1194
Peak SPR _{av} (t<t0+1200s)	0,03	1200	1500
(t0 = 300s)			

Smogra max	[m ² /s ²]	0,0	s1
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at SPR _{av}	[m ² /s]	n/a	n/a
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t(SPR _{av} >= 0.1 m ² /s)		n/a	n/a
t(TSP _{ta} >= 6 m ²)		924	1224

TSP _{ta} (t0_t0+600s)	[m ²]	1	s1
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TSP _{ta} (t0_t0+900s)	[m ²]	5	
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TSP _{ta} (t0_t0+1200s)	[m ²]	13	
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(t0 = 300s)			
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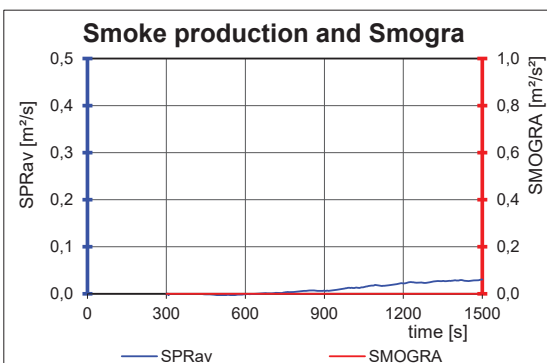
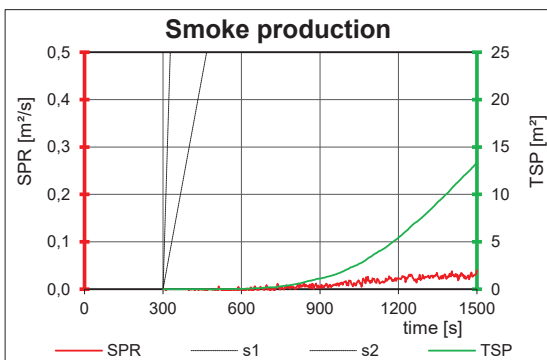
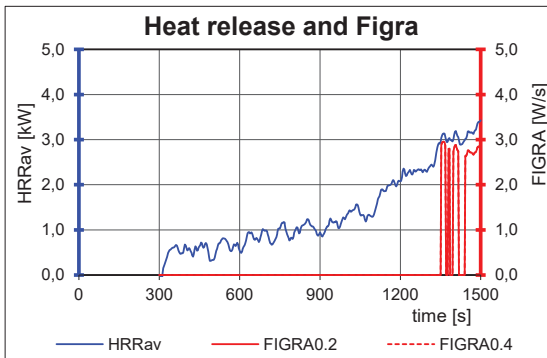
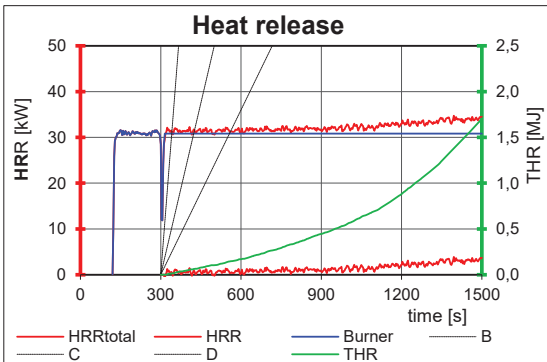
Estimated class: s1

Flaming droplets/particles related

Flaming droplets/particles

FDP (t0_t0+600s)	No	No = no flaming droplets/particles
FDP (t0_t0+600s) F>10s	No	No = no flaming droplets/particles F>10s

Estimated class: d0



Classification criteria	A1*	A2-B	C	D
FIGRA _{0.2MJ} [W/s] <=	20	120		
FIGRA _{0.4MJ} [W/s] <=			250	750
THR _{600s} [kW] <=	4	7,5	15	
	s1, d0	s1	s2	s3
SMOGRA [m²/s²] <=		30	180	not s1/s2
TSP _{600s} [m²] <=		50	200	not s1/s2

* External non-substantial component having
PCS > 2,0 MJ/kg and a PCS ≤ 2,0 MJ/m²

Final classification assessment is based on
3 repetative SBI tests and other tests:

- A1: EN ISO 1182 or EN ISO 1716
- A2: EN ISO 1182 or EN ISO 1716
- B, C, D: EN ISO 11925-2

Table 1: Horizontal surface spread of flame, heat flux and light attenuation

Sample number	1	2	3	Classification parameter	4	
Orientation/Description	Vertical oriented				Horizontal oriented	
Spread of flame						
Distance	[mm]	Time [s]				
	60	452	511	0		697
	110	0	0	0		0
	160	0	0	0		0
	210	0	0	0		0
	260	0	0	0		0
	310	0	0	0		0
	360	0	0	0		0
	410	0	0	0		0
	460	0	0	0		0
	510	0	0	0		0
	560	0	0	0		0
	610	0	0	0		0
	660	0	0	0		0
	710	0	0	0		0
	760	0	0	0		0
	810	0	0	0		0
	860	0	0	0		0
	910	0	0	0		0
Maximum spread of flame						
Distance	[mm]	60	60	50		60
Flameout	[s]	754	749	769		845
(Critical) Heat Flux(CHF)						
CHF	[kW/m²]	>=11	>=11	>=11	>=11	>=11
Heat flux (HF) after 10, 20, 30 minutes						
Time	[min]	HF [kW/m²]				
	10	>=11	>=11	>=11	>=11	>=11
	20	>=11	>=11	>=11	>=11	>=11
	30	>=11	>=11	>=11	>=11	>=11
Light attenuation (LA)						
Smoke density	[%.min]	10	7	1	6	11
Test end	[s]	1800	1800	1800		1800

STACO

Create & Inspire

Staco Nederland B.V.

St. Jozefweg 68
5953 JP Reuver
T +31 (0)77 474 29 29
E info@stacoroosters.nl

Staco Belgium N.V.

Frankrijkstraat 11, K3-4
9140 Temse
T +32 (0)3 711 36 23
E info@staco.be

Staco Deutschland GmbH

Raderbroich 9
41352 Korschenbroich
T +49 2161 62172 0
E info@staco.de

Staco Gratings UK Ltd

Suite 9 Ashford House
Beaufort Court
Sir Thomas Longley Road
Rochester, Kent
ME2 4FA
T +44 (0)1634 72 33 72
E info@stacogratings.co.uk

**Staco France
(visiting address only)**

ZI de la Gare
56460 Val d'Oust
T +33 (0)7 57 00 90 72
E info@staco.fr

Staco Polska Sp. z o.o.

ul. Fabryczna 8
32-005 Niepołomice
T +48 12 281 3505
E info@staco.pl



www.staco.eu